



### 3D Neon Cutting and Connection Guide

**1 Components**

**2 Cut and preparation**

1. Cut directly in the middle distance between the two lenses;  
2. The cutting surface should be smooth and vertical;

**3 Install Endcap**

Seal the strip and end cap by glue, then fix it for 24hours

**4 Remove the silicone at back**

**6 Fix cable on PCB by soldering**

Side feed  
Bottom feed  
End feed

Seal the gap by glue after soldering

**7 Install feeder by silicone glue**

Side feed  
Bottom feed  
End feed

Seal the strip and feeder by glue, then fix it for 24hours

### Installation Guide

**1 Mounting accessories**

**2 Mounting accessories**

Drill screw hole and install mounting accessories by screw

Gently press light strip into mounting accessories

**3 Connect wire as required**

**White LED strip wire connection**

DC24V LED Driver: 24V+ (Red), 24V- (Black), Vcc (White), GND (Black).

**RGBW LED strip wire connection**

DC24V LED Driver: 24V+ (Gray), 24V- (Black), Vcc (Gray), GND (Black), R (Red), G (Green), B (Blue), W (White).

**DMX Controller connection**

AC Input, DC24V PS, DMX Controller, DMX15: RGBW neon Cable, IC typ: SM18522, Sample A, Sample B.

**4 Installation and warning**

lighting surface

Take the product by cable or pull it is not allowed

Do not bend it in sharp angle or twist it

min R 10cm

min R 30cm

TOP VIEW

SIDE VIEW

For assembly of LED flex neon longer than 2m carefully handling with min. 2 employees is necessary. The electrical circuit could be damaged if bending radius is too small. Stainless steel core and resin can not avoid any damage by inadequate handling.